## **Product Specifications Heavy Duty**

# e. HOFMANN

### **PLASTICS**

| TECHNICAL DATA                   |  |                                      |                               |
|----------------------------------|--|--------------------------------------|-------------------------------|
| Capacity under lid               | 20lt / 5.5 gal   |                                      |                               |
| Lid                              | LRT1922 - Tear Strip Lid<br>LRF1920 - Tear Strip with Flexspout<br>LFV1920 - Tear Strip with Flexspout<br>and Vent<br>SLR3 - Snap on Lid |                                      |                               |
| Wall Thickness                   | Pail PR2000<br>Lid LRT1922<br>Lid LRF1920<br>Lid LFV1920<br>Lid SLR3   | 2.03mm                               | 0.080in<br>0.080in<br>0.080in |
| Weight (approx.)<br>without bail | Pail PR2000<br>Lid LRT1922<br>Lid LRF1920<br>Lid LFV1920<br>Lid SLR3   | 970g<br>246g<br>248g<br>248g<br>171g | 8.74oz                        |
| Pail Material                    | HDPE   |                                      |                               |
| Handle                           | Plastic or Metal   |                                      |                               |
| Thermal range                    | -18°C (0°F) to 66°C (150°F)  |                                      |                               |
| Printing                         | In Mold Labelling,<br>Dry Offset - Up to 6 Colours   |                                      |                               |
|                                  |  |                                      |                               |

#### TOP LOADING RESISTANCE

60kg (132lbs) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

Standard in White, other colors available.

#### **OPENING & CLOSING**

Pail Colour

TO OPEN: Remove tear strip, then lift cover.

TO CLOSE: Place lid on pail, press on with hands or use a rubber mallet.

#### **RECOMMENDATIONS**

Do not exceed pallet edges with pails. Grade A pallets should be used with boards that have tight spacing to ensure proper pail support. To improve stability, release air from pail when applying the lid. Stretch wrapping machine tension should be adjusted to ensure no deformation of the pail. Use slip-sheet to improve pails stability. Hofmann recommends testing prior to full production.

#### **APPROVALS**

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.



**PAIL:** PR2000

LID: LRT1922, LRF1920, LFV1920,

or SLR3



| DIMENSIONS           | СМ   | INCHE |
|----------------------|------|-------|
| Pail Height          | 40   | 15.75 |
| Pail Height with Lid | 40.3 | 15.9  |
| Upper width with Lid | 31   | 12.21 |
| Lower Width          | 26.3 | 10.35 |

#### PACKAGING OF EMPTY PAILS & LIDS

- Warehousing of empty pails: 204 per pallet
- Warehousing of LRT1922/LRF1920/ LFV1920 Lids:

300 per tray - 600 per pallet SLR3: 1200 per pallet

#### **RECOMMENDATIONS**

 Max 2 pallets high for warehousing of pails







